

# Rodenburg

**“Valorizing organics to innovative circular green products - Bioplastics”**

Presentation for Curcol Webinar 20/4/21

NATURAL COLORANTS FOR BIOPLASTICS





Optimize agricultural  
crop use by converting  
side-streams into high  
value products

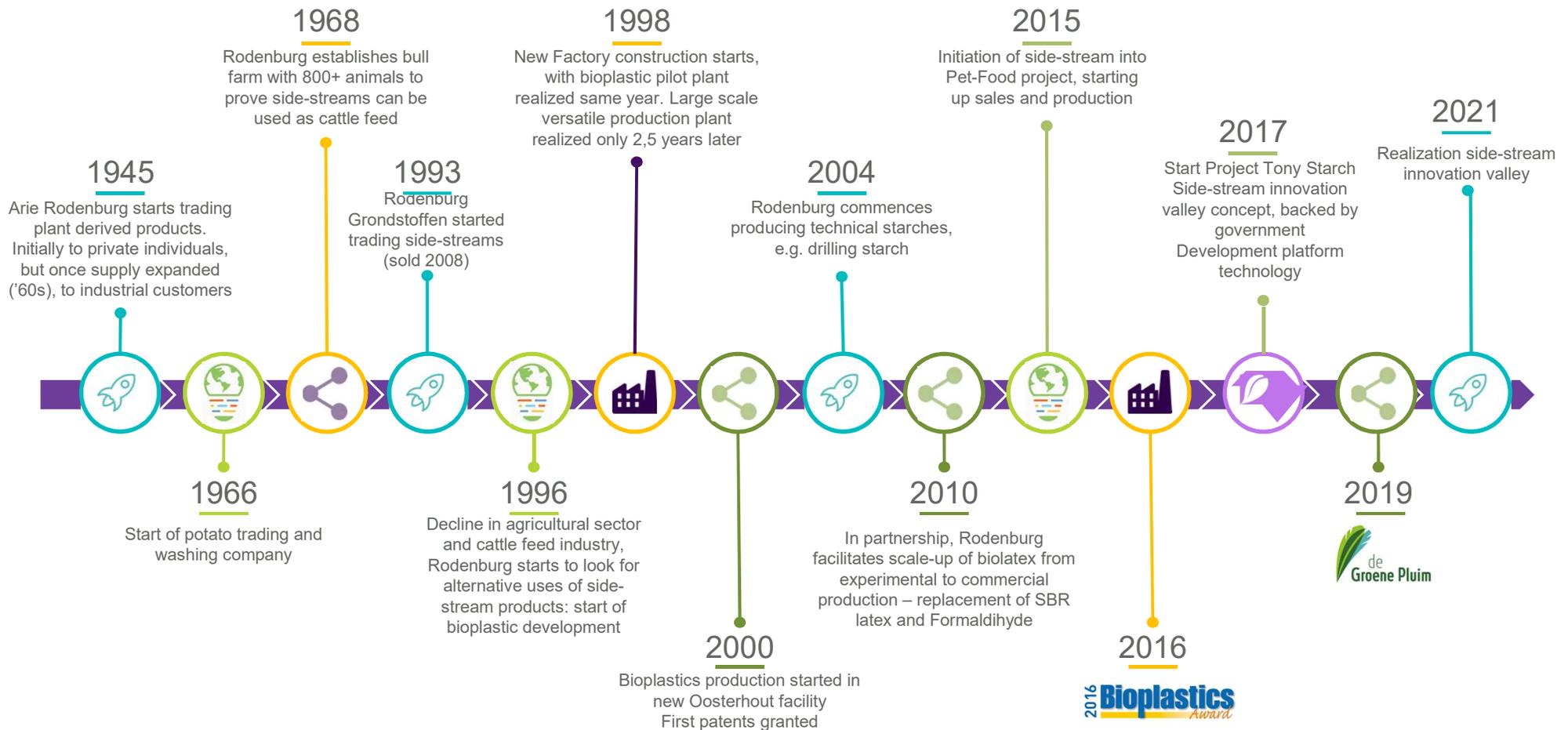




**Our vision is clear:  
To impact the world with circular bio-based solutions**

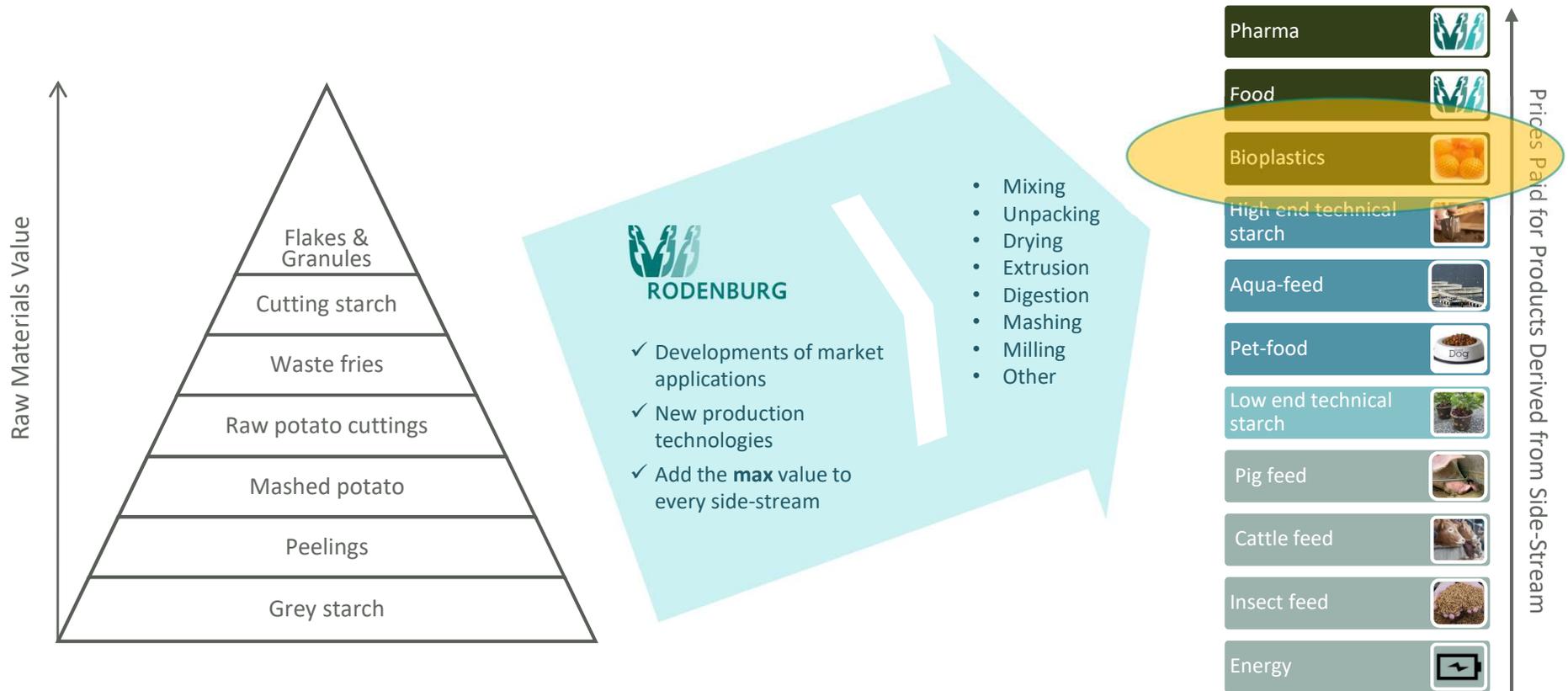
**Our Mission:  
To valorize (side stream) products economical and sustainable  
Replace oil and chemicals by Biobased  
Innovation by Co-Creation**

## 3<sup>rd</sup> Generation Family Company: Long History in Side-Stream Processing and Innovation

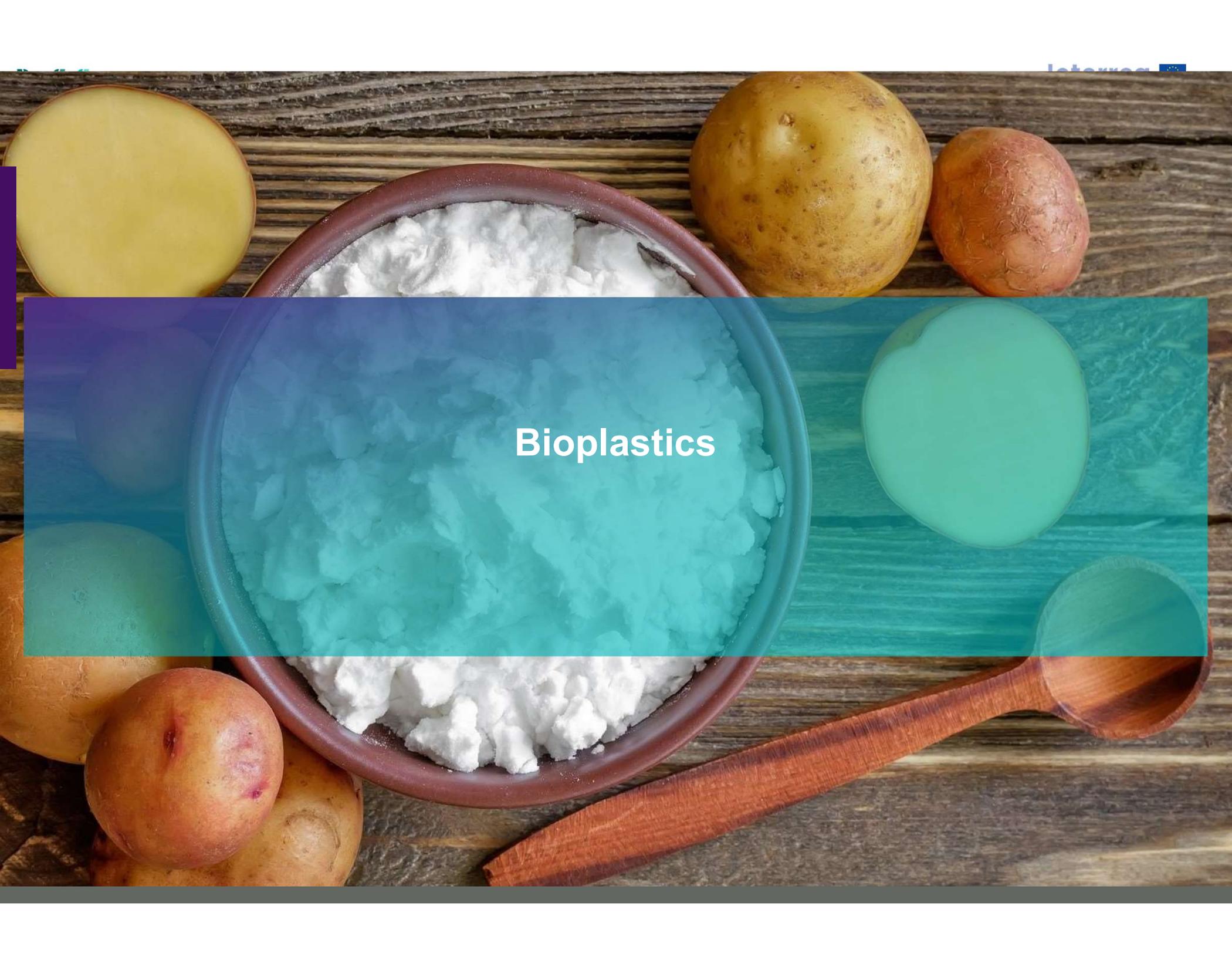


*Strong Track Record in Organics Innovation, Processing and Trading*

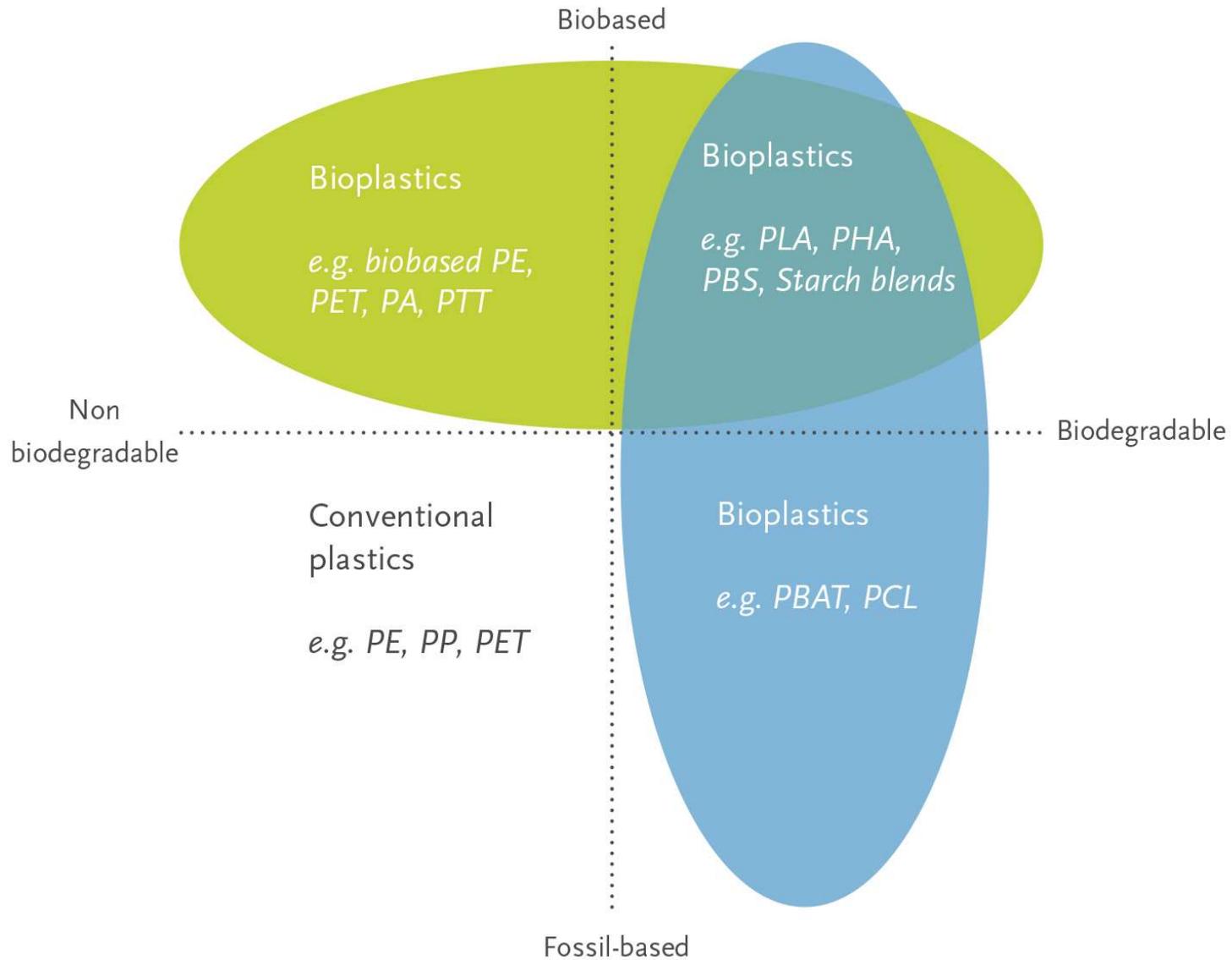
## History and Proven Track Record in Potato Side-Stream Innovation



*Rodenburg Aim: Drive Innovation to Use Low Value Raw Materials in as High Value Products as Possible*

A photograph showing a brown ceramic bowl filled with white, irregular starch granules. The bowl is placed on a rustic wooden surface. Surrounding the bowl are several whole potatoes of different varieties, including yellow and red-skinned ones. A wooden spoon lies diagonally across the bottom right of the frame. A semi-transparent teal rectangular overlay is positioned over the bowl, containing the text 'Bioplastics' in white.

# Bioplastics



## Current Product Portfolio

### Solanyl compounds

- Biobased, Biodegradable
- Starch based & non-starch based
- Ready for conversion on conventional conversion equipment
- Diverse grades with varying properties: brittleness, strength, flexibility
- Variety of fiber filled options available
- Various conversion techniques served
  - Injection molding
  - Sheet & thermoforming
  - Film blowing, casting or biaxially stretched
  - Tailor-made specialty grades

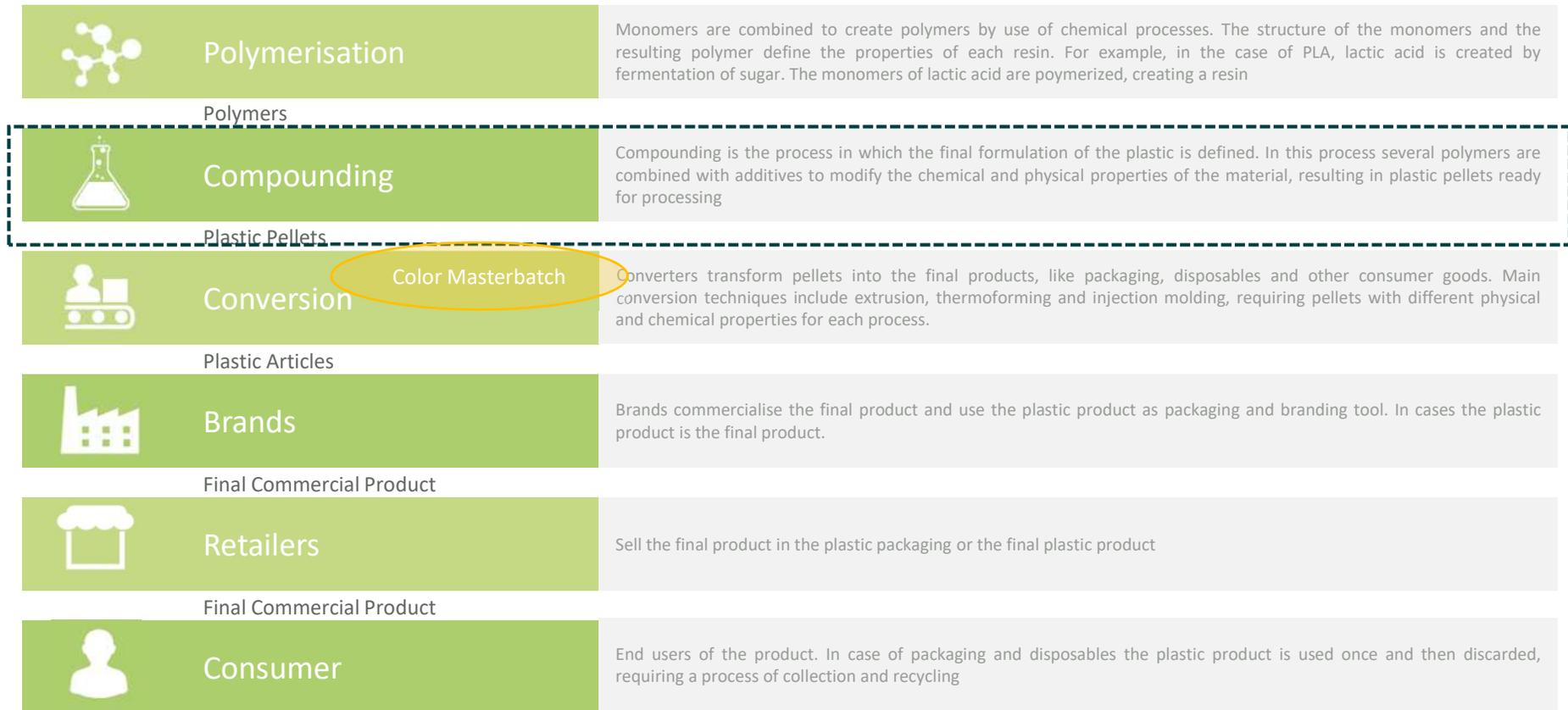
### Optinyl toolbox

- Master batches & carriers
- Master batches for processing or product improvements during conversion steps
- Carrier products for additives e.g. color, fibers
- To be added to end compounds in 1% -15% for conversion in consumer products



*Rodenburg offers a Biobased, biodegradable carrier product for colorants to produce masterbatches  
Masterbatches can be added to bioplastics during conversion to color products*

# (Bio)-Plastic Value Chain



# Typical process

## Ingredients:

- Starch
- Bio Polymers
- Additives
- .....

## Processing:

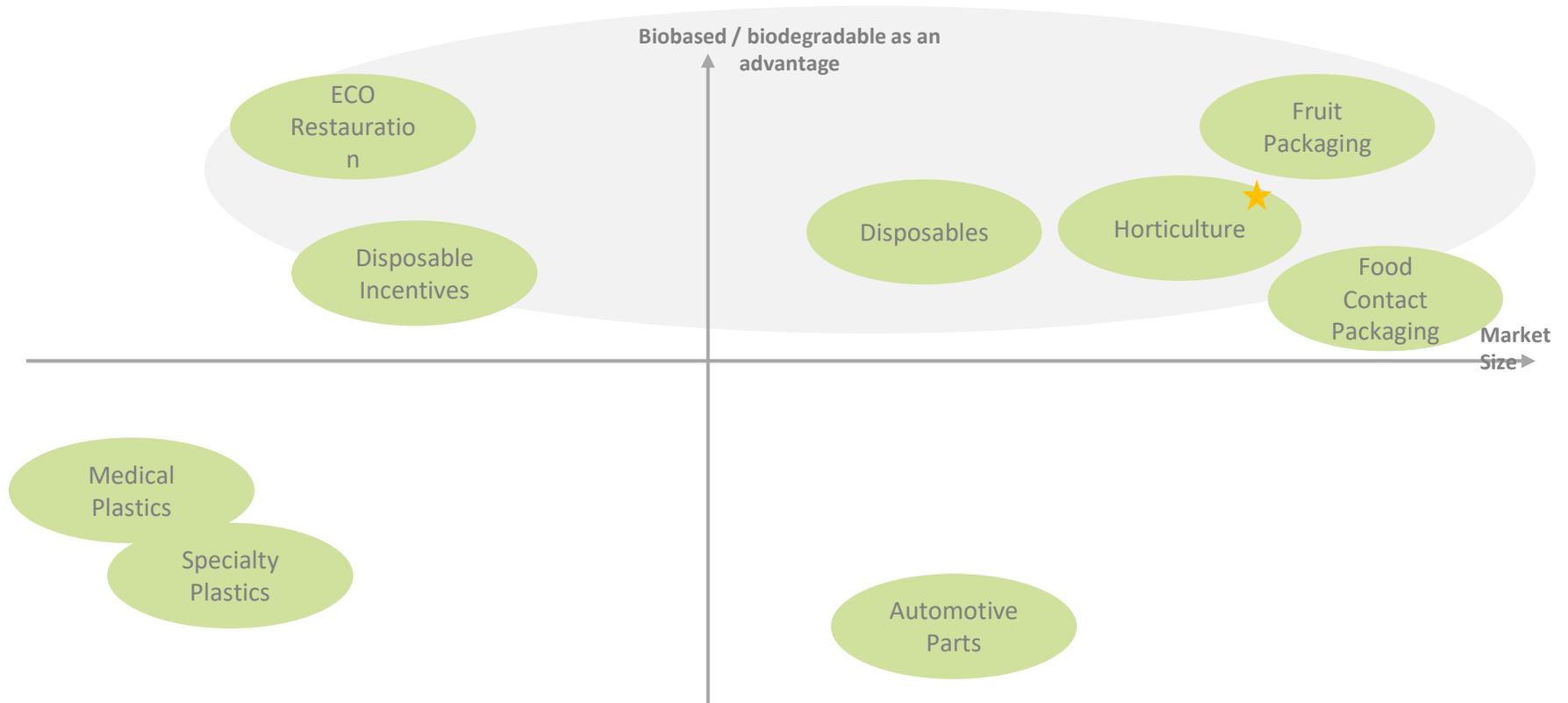
- Mixing
- Extrusion
- Drying
- .....

## Product:

- Brittleness
- Elasticity
- Strength
- Heat Resistance
- .....

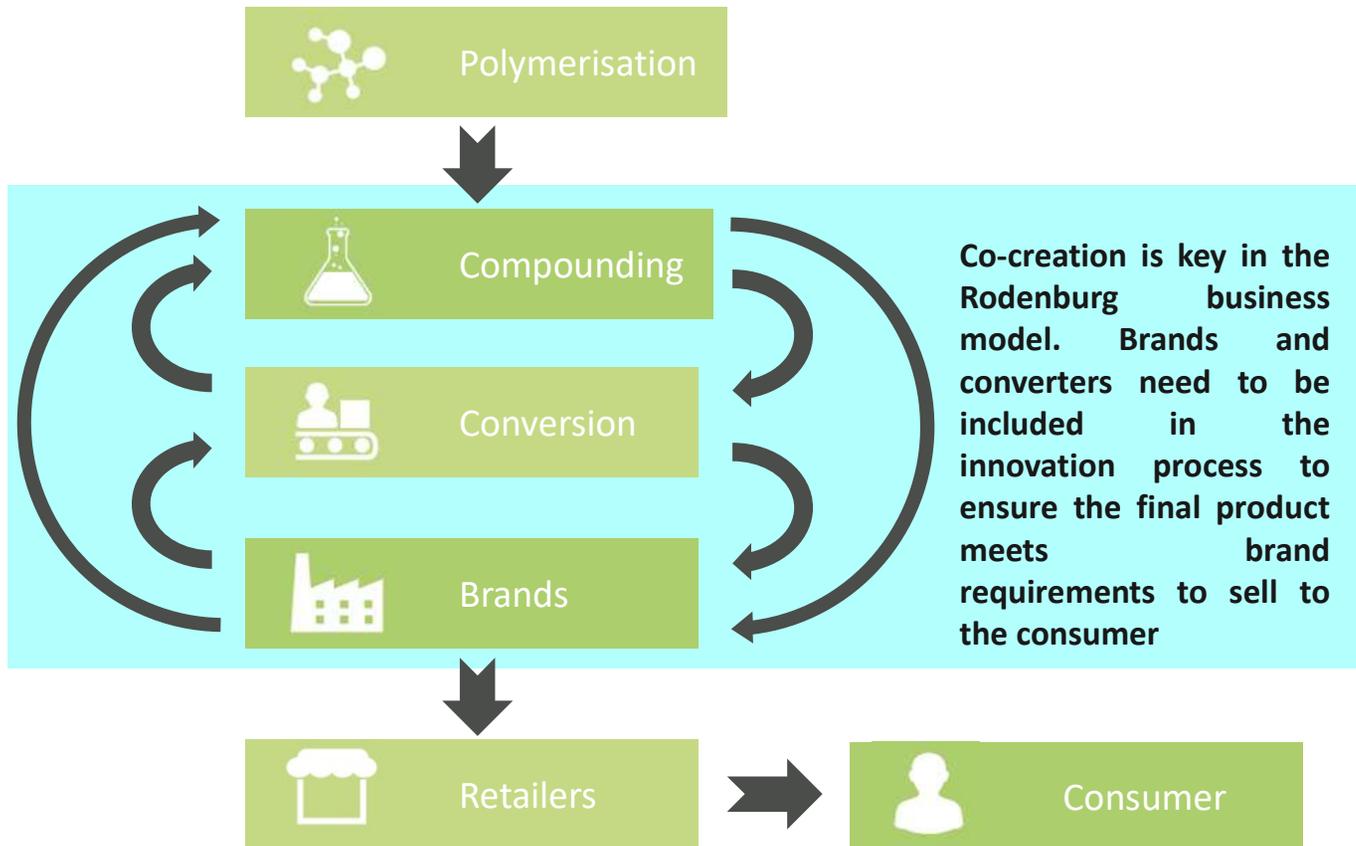


# PMC focus



★ Patent pending for fertilizer releasing bioplastic

# Co-Creation is Key









**Bureau Waardenburg bv**  
Consultants for environment & ecology

Bureau Waardenburg, together with Rodenburg Biopolymers and GEA 2H Water Technologies, have developed a biodegradable structure that is being used for habitat improvement: Biodegradable EcoSystem Engineering Elements (BESE-elements).

## BESE-elements: Biodegradable EcoSystem Engineering Elements



### Specifications

The BESE-elements are made from starch derived from potato waste and consist entirely of biopolymers.

In contrast to many other bioplastics, the product undergoes complete breakdown in a natural environment without the need for composting agents or specific temperatures.

### Restoration needs and ecosystem functions addressed

Three-dimensional structures can serve as a foundation for nature restoration as damaged ecosystems often lack the following:

- 3D structures for attachment
- Reduction of local currents and waves
- Shelter and protection from predators
- Stability



### Potential use of Biodegradable Ecosystem Engineering Elements

The BESE-elements, currently used for stimulating the recovery of mussel beds, have a wide variety of other applications.

The potential uses for this starch-based three-dimensional structure are almost endless. We are just starting to uncover the possibilities of the diverse range of applications, which include:

- Base structure for the recovery of natural mussel beds and oyster beds
- Water purification, sewerage treatment, aquaculture and soil aeration
- Coastal protection
- Ecosystem restoration or protection (e.g. mangrove, seaweed, reefs, wetlands)
- Habitat creation
- Aquaculture (collection of oyster spat, protection for fish and shrimp larvae)



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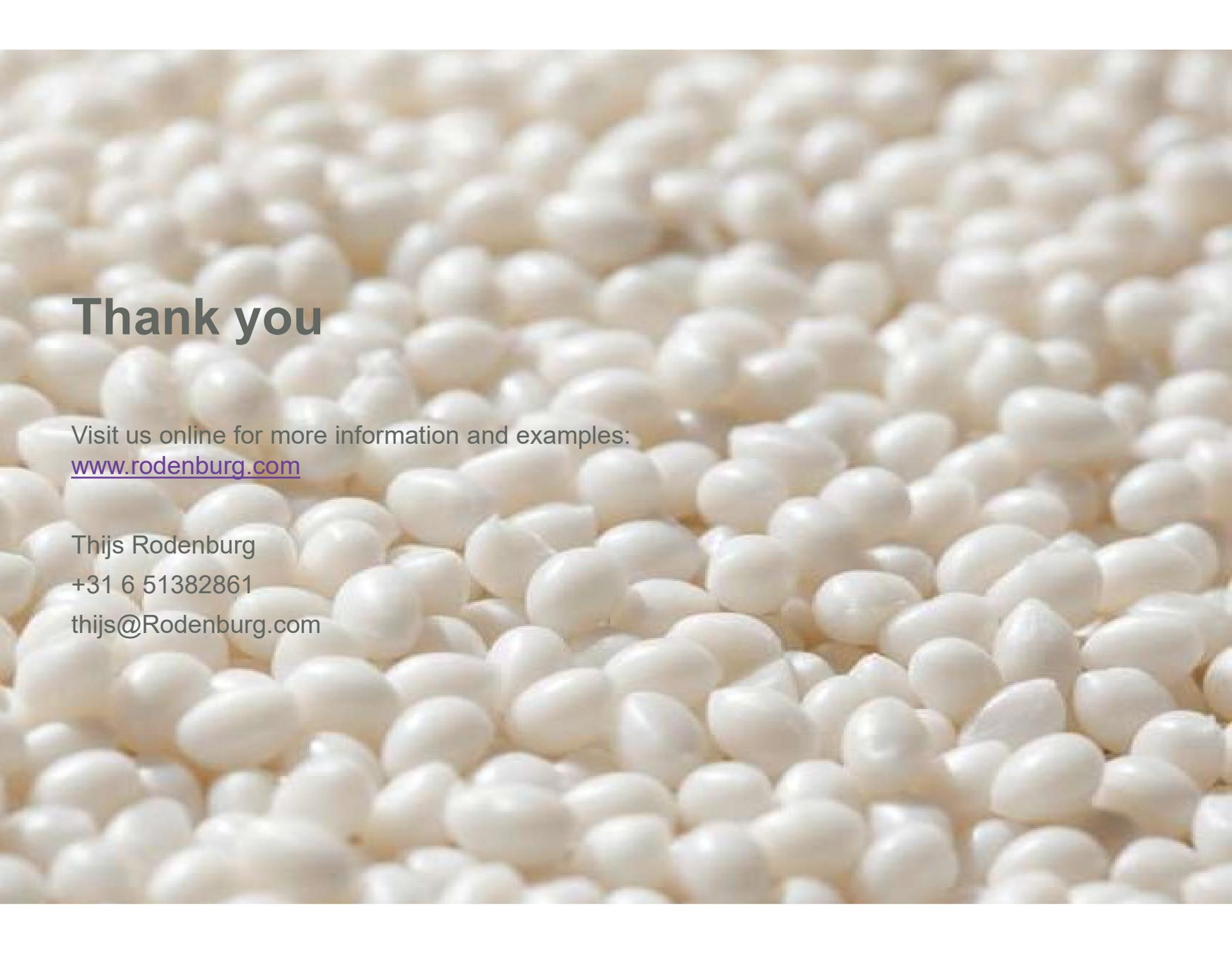
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<https://www.youtube.com/watch?v=d5Zj9UZ4uJU>

<https://www.youtube.com/watch?v=xAY97U0H92k>



The background of the slide is a dense, close-up photograph of numerous small, white, glossy, teardrop-shaped objects, possibly seeds or beads, arranged in a somewhat regular pattern. The lighting creates soft highlights and shadows, giving the objects a three-dimensional appearance.

# Thank you

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[www.rodenburg.com](http://www.rodenburg.com)

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