



Circular economy



INTERREG 2 SEAS NEREUS PROJECT



1st of June 2021
Veerle Depuydt





FOCUS



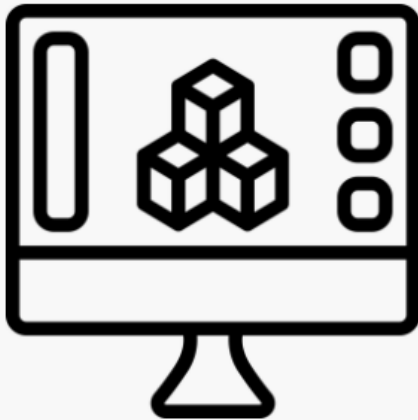
Water reuse



Nutrient recovery



Energy recovery



Decision Support
Tool



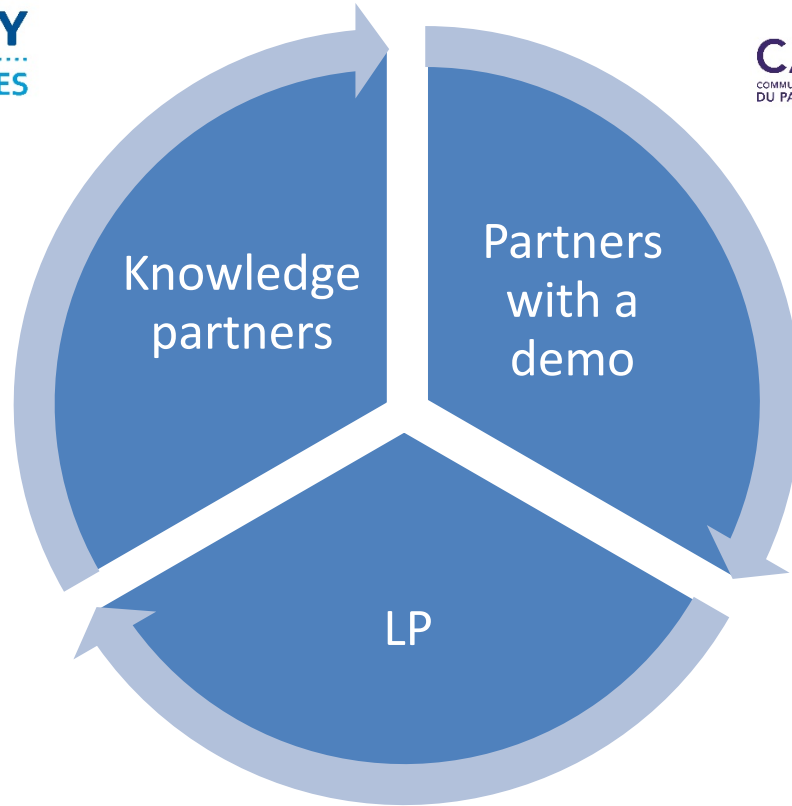
Community
Acceptance



Strategies &
Business Models



Who?

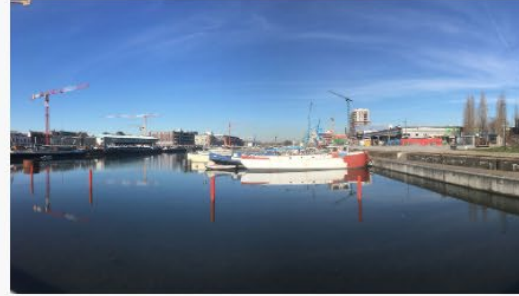




Demonstrations



Antwerpen Nieuw-Zuid, BE
water-link



Nieuwe Dokken Gent, BE
Ducoop



Saint-Omer WWTP, FR
CAPSO



Rotterdam/Delft, NL
Evides



Peel Common WWTP, UK
Southern Water



www.NEREUS-project.eu



“This project has received funding from the Interreg 2 Seas programme 2014-2020 co-funded by the European Regional Development Fund under subsidy contract No 2S03-011

Democase Den Hoorn

Results on Resource recovery from municipal wastewater

T.Steenbakker

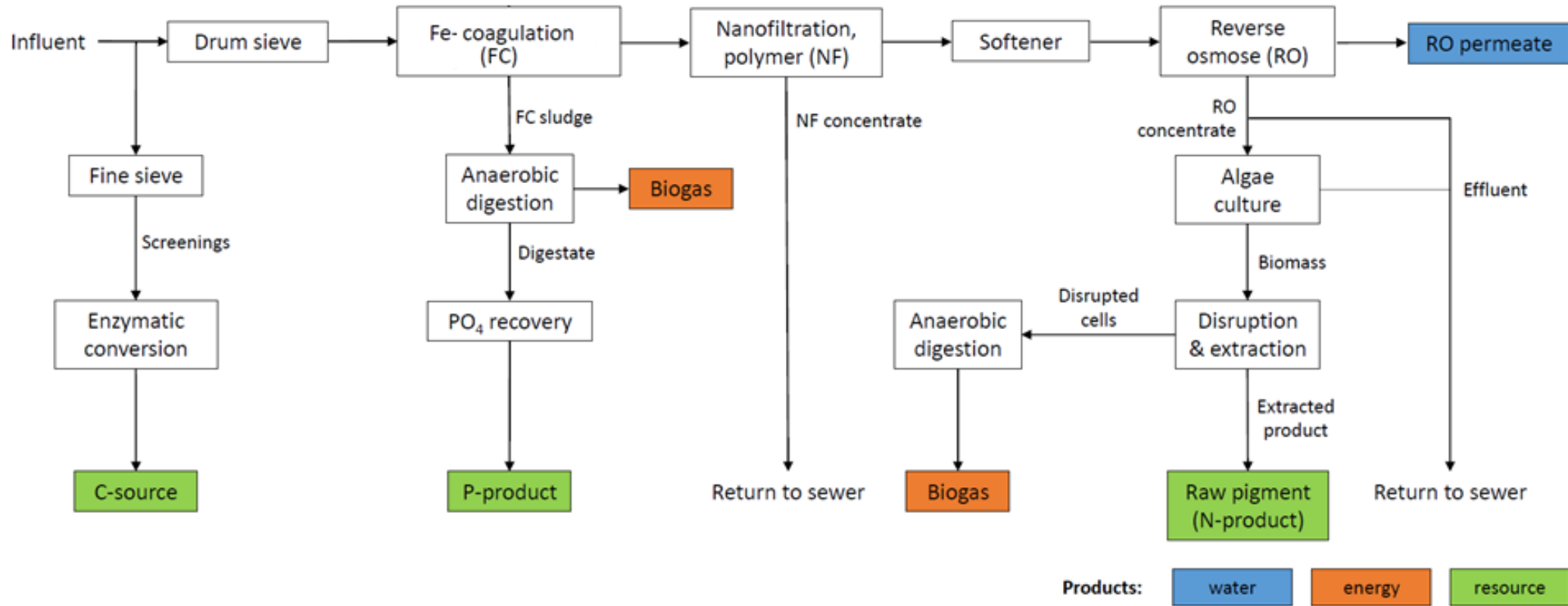


Democase Den Hoorn

- Contents
 - NEREUS democase Den Hoorn; The process
 - General
 - Resource recovery



NEREUS democase Den Hoorn



General

- Focus on resource recovery.
- Gained operational experience.
- Fe-Elektrocoagulation:
 - Switch to Fe-coagulation;
 - Requirements nanofiltration.
- Nanofiltration:
 - Operational challenges;
 - Biological active water.
- Reverse osmosis:
 - No challenges.

Team NEREUS

- David Moed
- Paula van den Brink
- Han van de Griek
- Tessa Steenbakker
- Salah Alzuhairy
- Vincent Eckhardt
- Ruben Kok
- Siem Eerden

Teamleider R&D

Projectleider/procestechnoloog

Procestechnoloog

Procestechnoloog

Procestechnoloog

Procestechnoloog

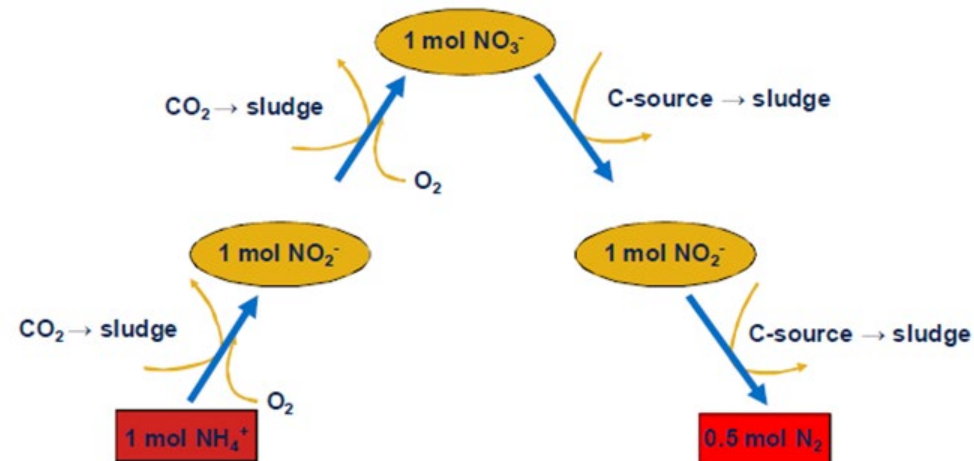
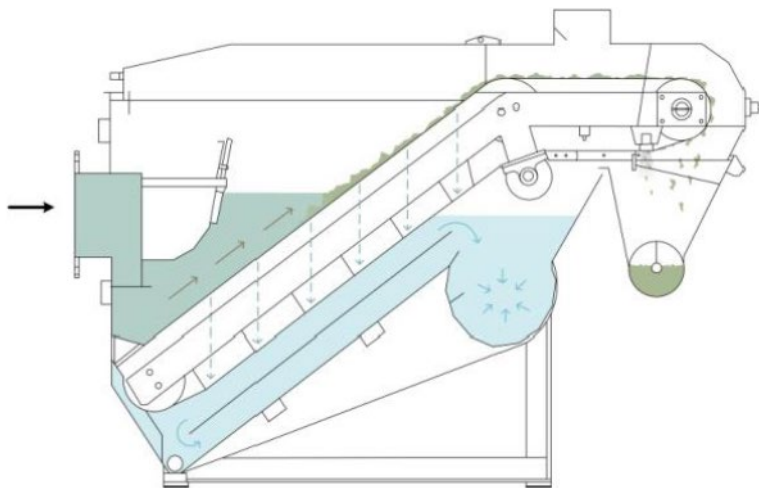
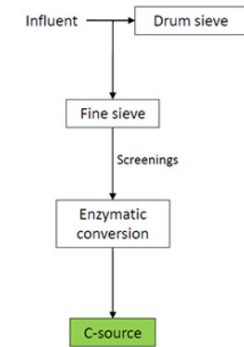
Procestechnicus

Stagiair TU Delft



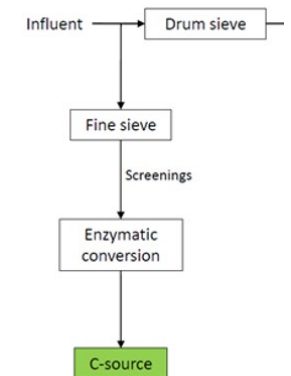
Cellulose to C-source

- Cellulose from toilet paper.
- C source is needed for denitrification.
- In the event of a lack of influent > purchase methanol or glycerin.
- Great impact on CO₂ footprint.
- Possible to enzymatically convert fine sieves into C-source?

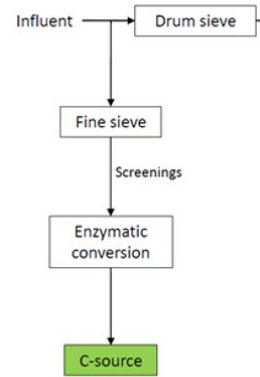
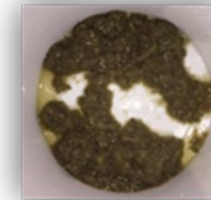
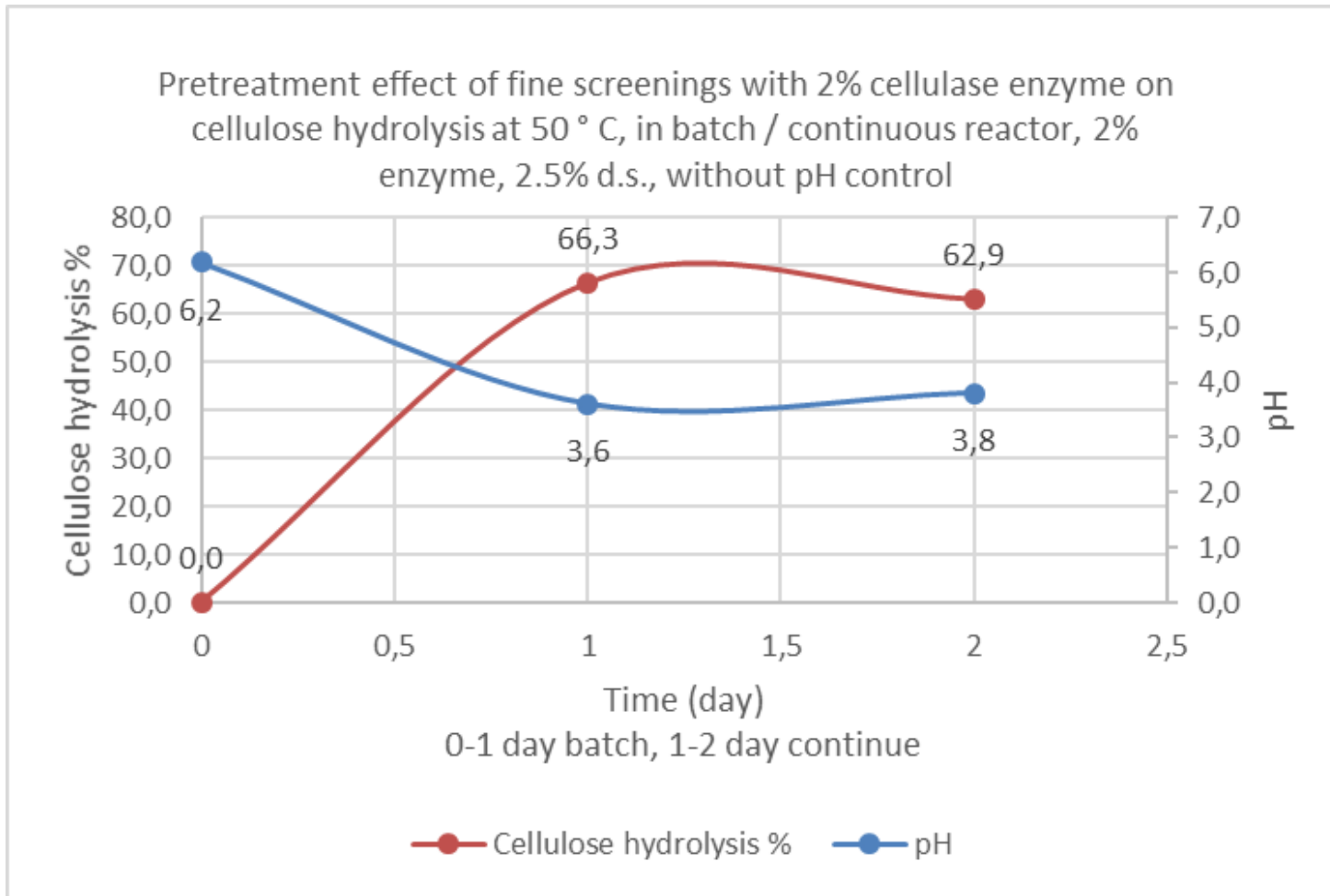


Cellulose to C-source

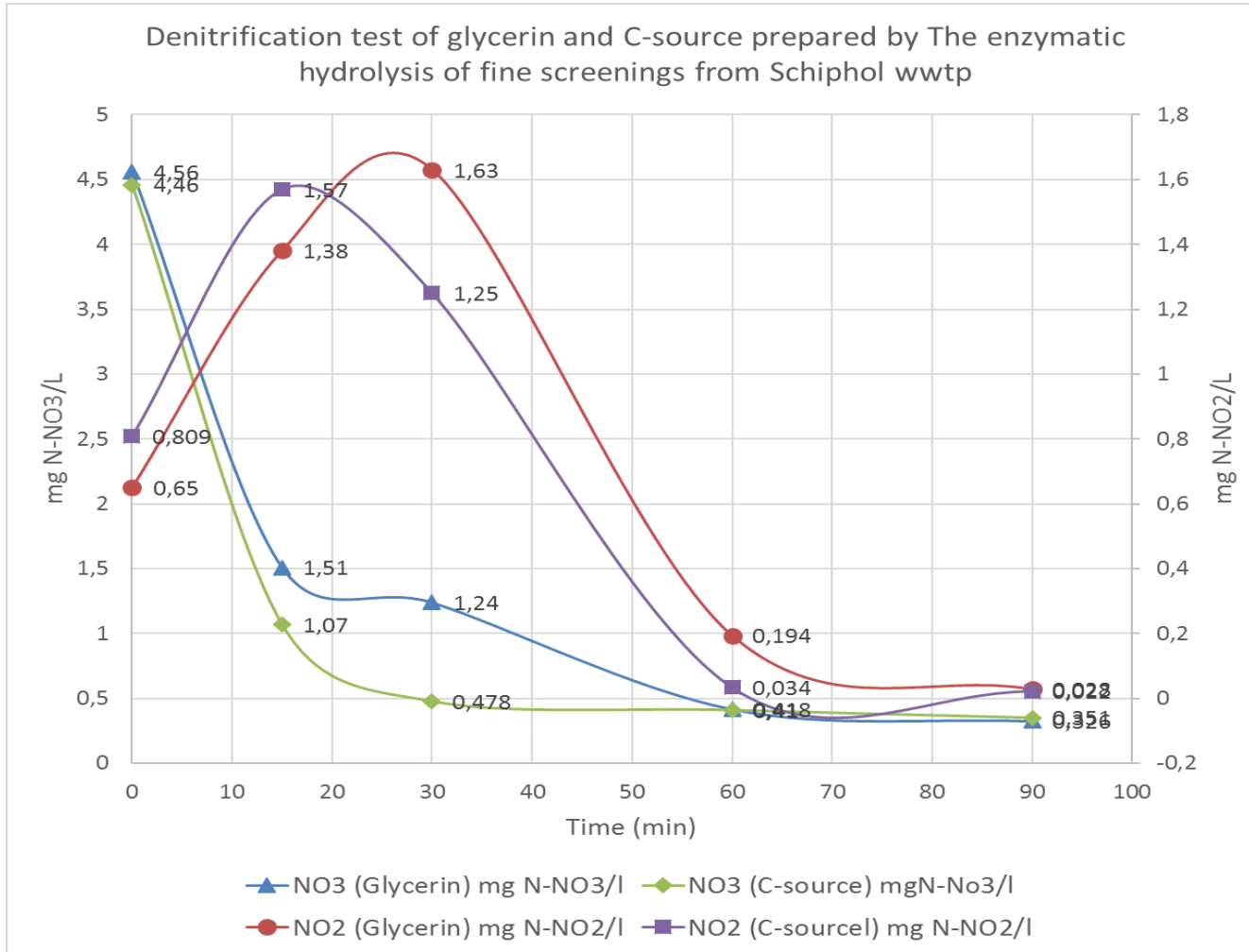
- Enzyme performs best in acidic environment
- Several experiments on lab- and pilot scale:
 - Optimise conversion;
 - Use of the product;
 - Use of the 'leftovers / waste' of the conversion.



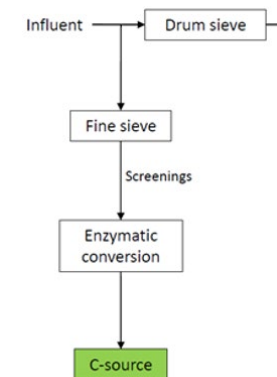
Cellulose to C-source



Cellulose to C-source

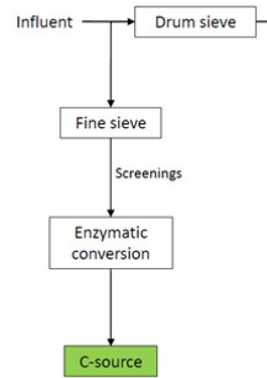


EXP: Denitrification test of glycerin and C-source produced from screenings of wwtp. HNP and Schiphol



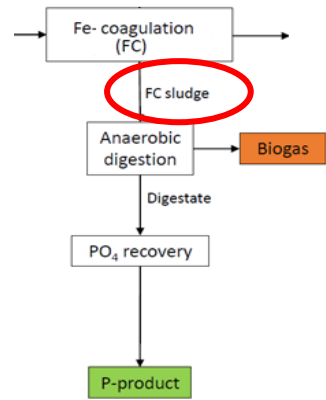
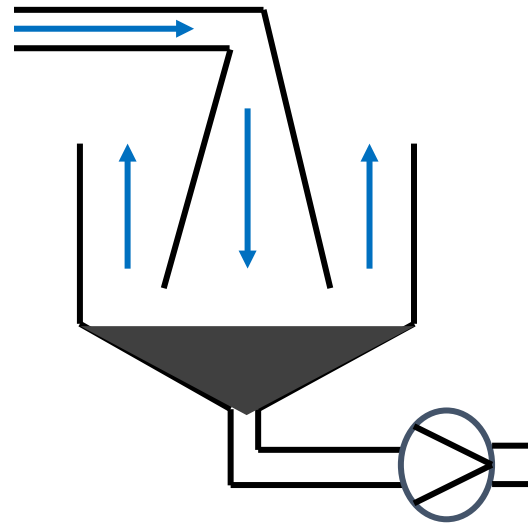
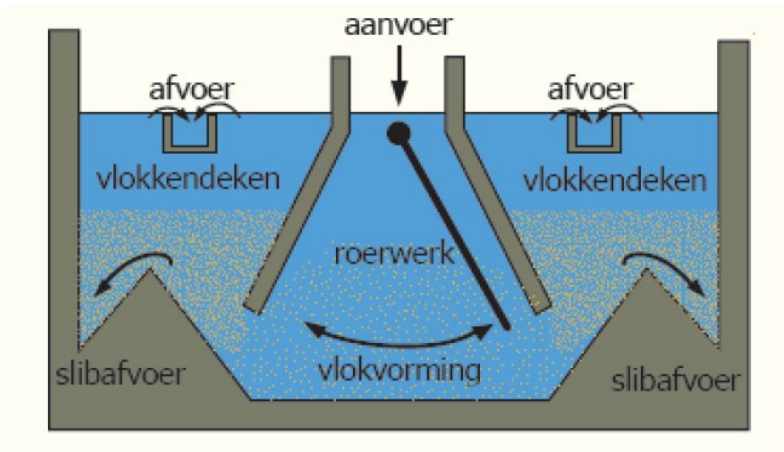
Cellulose to C-source

- Bio-Methane potential test (BMP) of the leftovers after the cellulose hydrolysis
- Methane productivity per gram of organic material:
 - Filtered leftovers: 384.4 ml/g o.m.
 - Primary sludge from Harnaspolder wastewater treatment plant: 360 ml/g o.m.
- This means that the leftovers can be anaerobically converted to methane.



Fe-coagulation

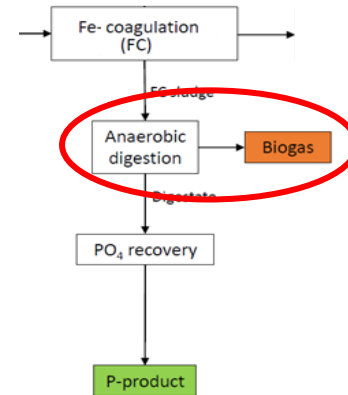
- Removal of:
 - Suspended solids; 90%
 - Chemical oxygen demand; 71%
 - Total fosfor; > 77%
 - Orthophosphate; > 69%
 - Total nitrogen; 29%
 - Total iron; 92%



Fe-coagulation; Biogas production

- Experiments on anaerobic digestion to produce biogas:
 - Compare FC-sludge to primary sludge of HNP.

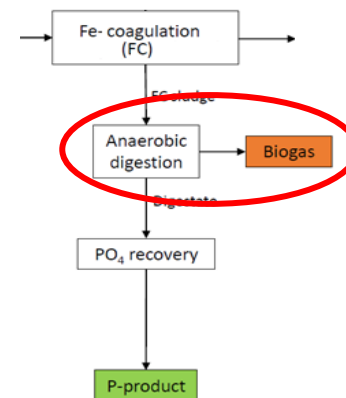
Sample	Methane productivity (mL/g o.m.)
Fe-coagulation-sludge	362
HNP primary sludge	329



Fe-coagulation; Biogas production

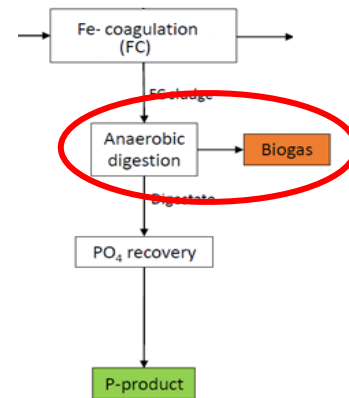
- Experiment to optimise biogas production:
 - Related to pH (pre-treatment increase pH).

Sample	Methane productivity (mL/g o.m.)
FC-slib, pH 7	362
FC-slib, pH 8	479
FC-slib, pH 9	586
FC-slib, pH 10	0



Fe-coagulation; biogas production

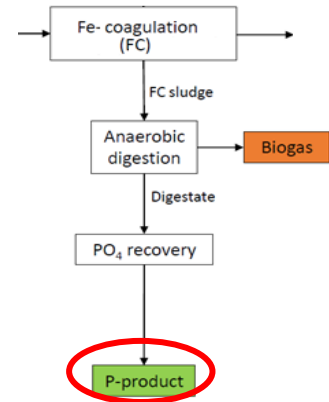
- Digester design:
 - Residence time 15 days
 - 17,1 kg TSS/day
 - 8.9 m³ reactor volume
- With pH 9-yield: 5.8 m³/day
 - 0.65 m³ gas/m³ reactor/day
- Compared to HNP digester: 0.54 m³ gas/m³ reactor/day



Fe-coagulation; P-recovery

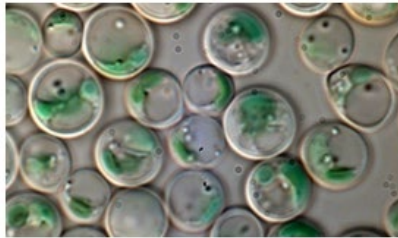
- From digestate anaerobic digestion.
- Daily 403,2g P in sludge.
- Struvite production could be 3,2 kg per day.
- Heavy metals in sludge!

	Measured value	Allowed
	mg/kg DS	mg/kg DS
Copper	547,2	75
Lead	2036,3	100
Zinc	1606,4	300



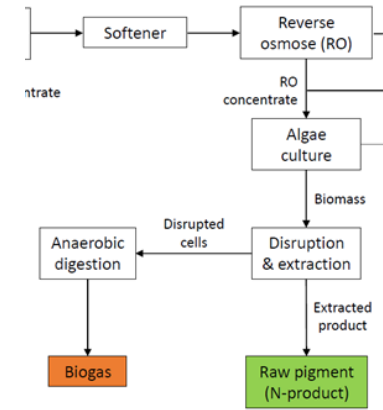
Algae culture

- Tubulaire photobioreactor (PBR)
 - Continuous culture
 - Autotrophic growth
- N-removal: ends up in algae biomass:
 - Valuable pigment: Phycocyanin

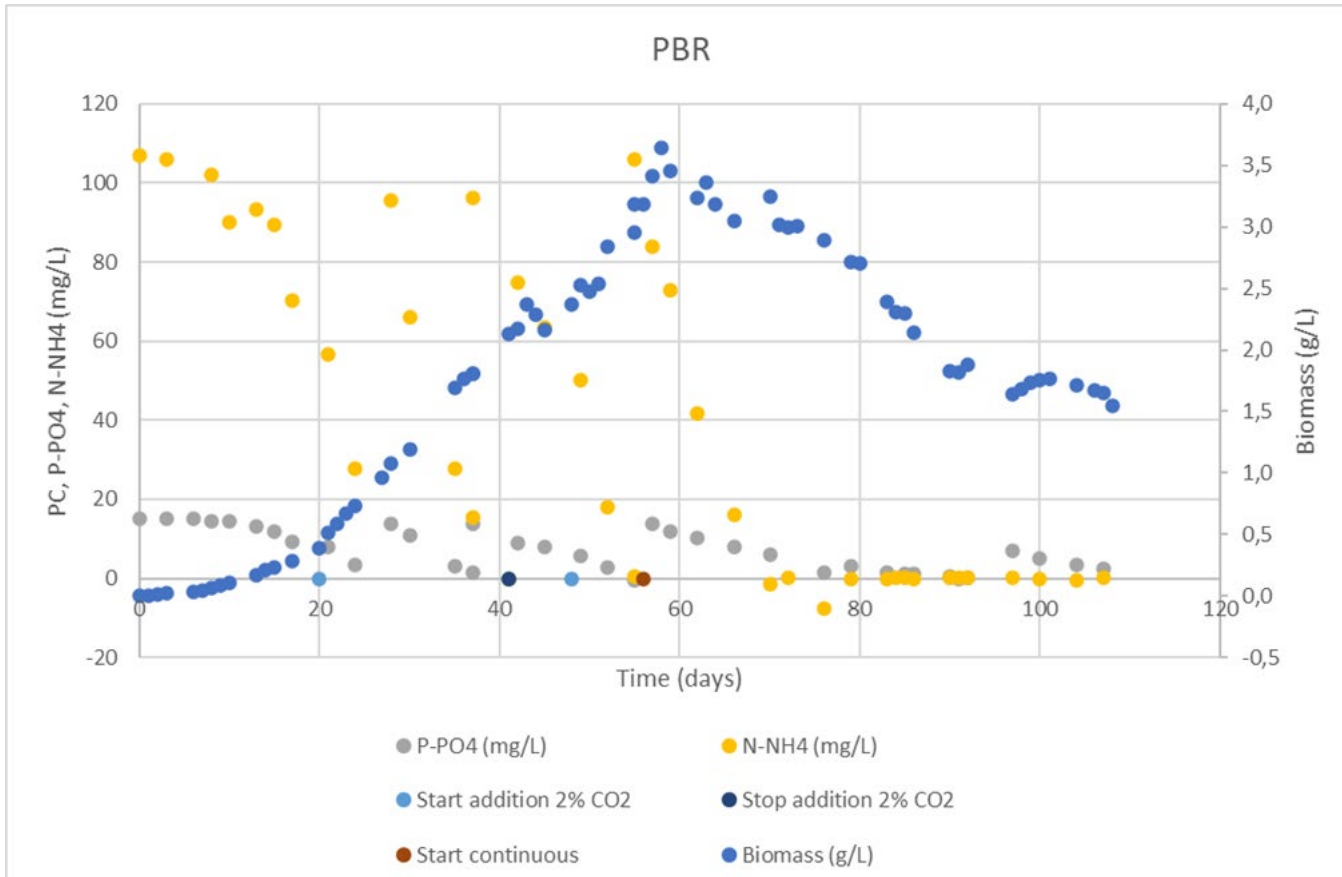


Galdieria sulphuraria

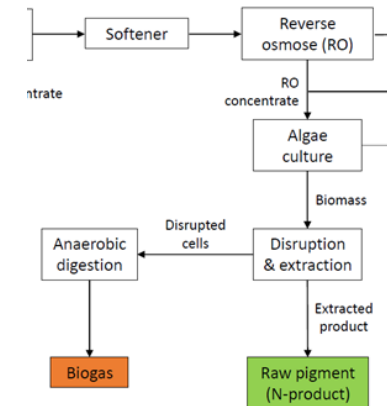
pH 1 - 6
Produces C-Phycocyanin
(pigment) ~80€/mg



Algae culture

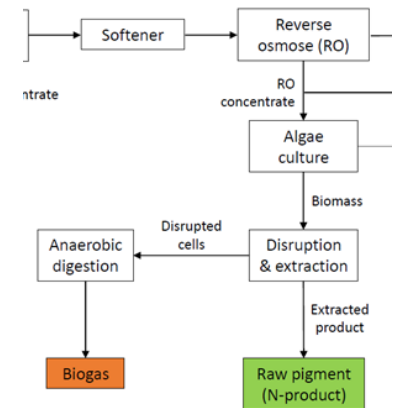


- PBR, continue, autotrophic, synthetic medium
- Limited by N-NH₄
- Light intensity of 80 μmol photons m⁻² s⁻¹



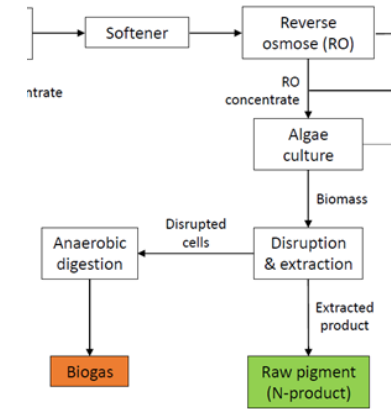
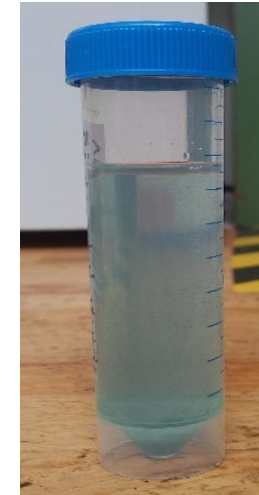
Algae culture

- Needed reactor volume for removal of 5 g NH₄-N/uur (50 L/uur RO concentrate).
- Adding CO₂ essential.
- 16 m³ reactor needed to remove N.
- Growth rate not high enough: add C-source?
 - 600L reactor volume limited on growth rate.
 - Enhance pigment production.



Algae culture

- Experiments with pigment extraction from algae:
 - Beadmill, drying & freezing, pre-treatments, disruption techniques etc..
 - Pigment extraction is hard to accomplish (very strong algae).
- Enhance pigment production with mixotrophic culture.
 - Tests with different C-sources: glucose proved best.
- BMP tests on algae biomass succesfull (biogas production).



NEREUS democase Den Hoorn

