

Report on the use of WOW-AC in Pilot-scale demonstration plant for MP-elimination from real wastewater



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**NAME: Use of WOW-AC in Pilot-scale demonstration plant for MP-elimination from real wastewater**

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**SUBJECT: Pilot-scale results of WOW!-AC**

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### **1. Introduction**

#### **1.1. Context**

Sewage contains valuable substances that can be used as raw materials for biobased products. However, to date this potential has hardly been exploited to its full potential in North-West Europe. This results in loss of valuable materials, CO<sub>2</sub>-emissions and less

efficient use of natural resources. The Interreg North-West Europe project WOW! - Wider business Opportunities for raw materials from Wastewater (sewage) - aims to develop three value chains for the recovery of carbon-based elements from sewage (see figure 1):

1. **The production of biodiesel.** The sewage inflow is used to cultivate *Microthrix p.* which can accumulate lipids. The lipids are extracted, processed and transformed to biodiesel.
2. **The production of bio-oil, biochar and acetic acid.** The screening material which mainly consists of cellulose material (toilet paper) is dewatered and dried. In a thermal degradation process (pyrolysis) the dried cellulose material is converted into biochar, bio-oil and acetic acid.
3. **The production of PHA (bioplastic).** For this the primary sludge is used. In a biological process, PHA is enriched and extracted. Then the PHA is compounded and processed to an end product.

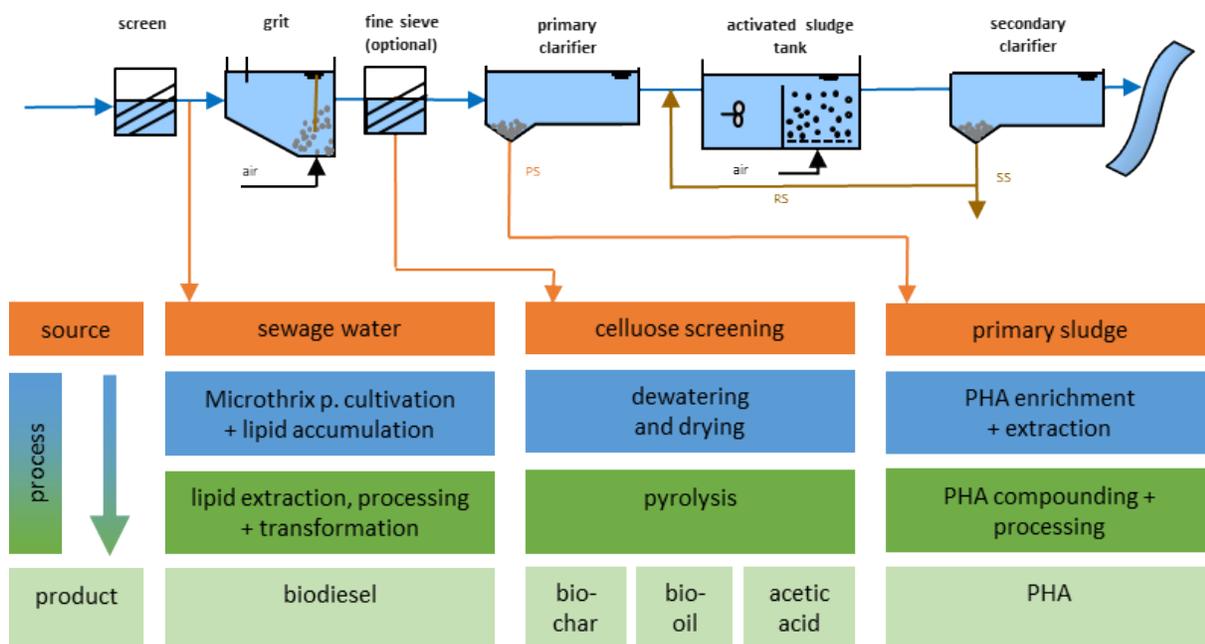


Figure 1. Recovery of carbon-based elements from sewage in WoW!

One of the main activities of the project was to demonstrate the technical feasibility of these three value chains in three pilots with a focus on optimisation of the different recovery and upcycling techniques and tailoring the products to market needs.

## 1.2. Motivation

- Use large WWTPs as factories to boost **territorial cohesion** and **inclusive growth** (according to the Interreg NWE program) in rural areas.
- The NWE zone is composed of rural areas with a high percentage of small and medium WWTPs discharging in sensitive rivers where **pollution mitigation** is of utmost importance to achieve the good (chemical and) ecological conditions in surface water;
- The Wow Activated Biochar from Cellulose can be applied as **admixture in Nature-based Solutions (NBS)** for pollution mitigation in NWE's rural areas

### 1.3. Nature Based Solutions (NBS) for micropollutants mitigation

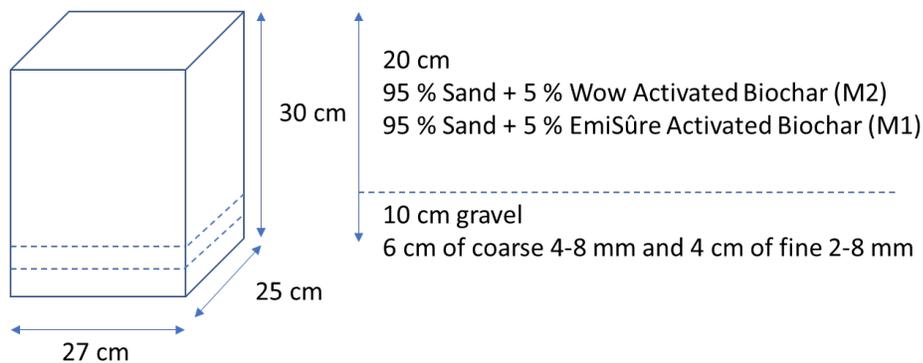
#### Definition

- **Nature-based Solutions** are innovative approaches that regenerate areas affected by human activities, restoring key ecological functions that improve people's quality of life (EC, 2023).
- Micropollutants pose a possible risk to aquatic system;
- Conventional WWTPs are inefficient to remove most micropollutants;
- Mandatory for all EU member states to monitor 17 compounds, among them the antibiotics azithromycin, clarithromycin and erythromycin;
- **A solution for small/medium sized WWTPs is needed.**

## 2. Materials and methods

### 2.1. Mesocosm design

It allows to conduct experiments under replicated, controlled and repeatable conditions at low cost.





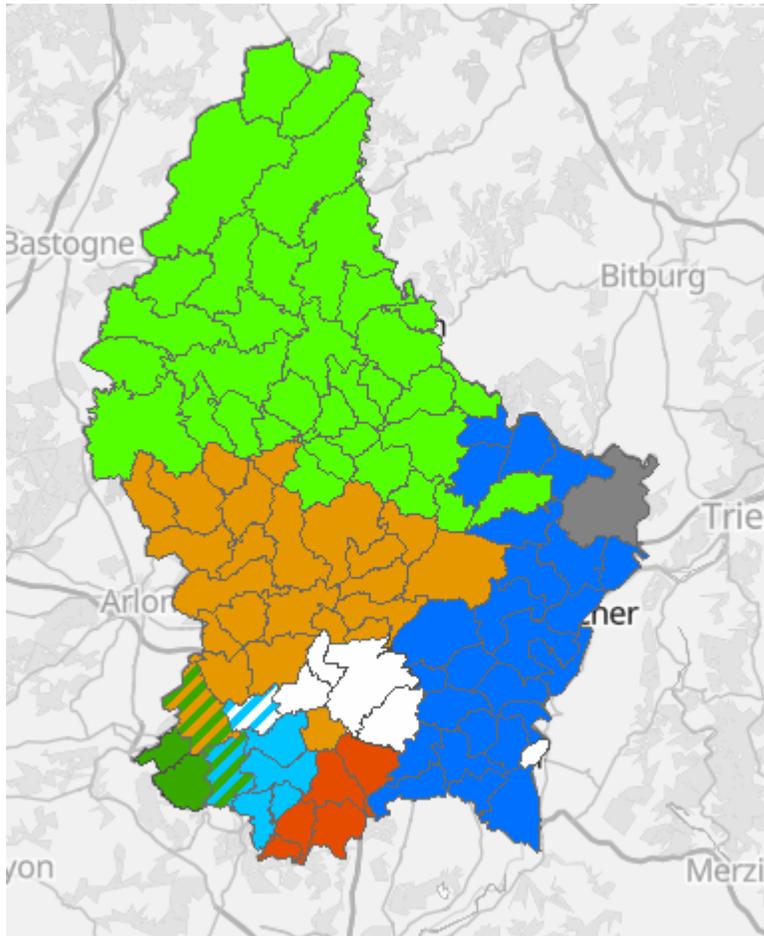
## 2.2. Target contaminants

Group	Class	Substance	CAS number
P - Pharmaceuticals (16)	Anti-inflammatories (2)	Diclofenac	15307-86-5
		Ibuprofene	15687-27-1
	Anaesthetics (1)	Lidocaine	137-58-6
	Antibiotics (4)	Ciprofloxacin	85721-33-1
		Clarithromycin	81103-11-9
		N4-acetylsulfamethoxazole	21312-10-7
		Sulfamethoxazole	723-46-6
	Beta-blockers (2)	Atenolol	29122-68-7
		Metoprolol	51384-51-1
	Contrast media (2)	Amidotrizoic acid	117-96-4
Iomeprol		78649-41-9	
Hormones (3)	Estradiol-beta	50-28-2	
	Estrone	53-16-7	
	Ethinylestradiol	57-63-6	
Lipid regulators (1)	Bezafibrate	41859-67-0	
Psychiatric drug (1)	Carbamazepine	298-46-4	
H - Herbicides (5)	Herbicides (5)	Deet	134-62-3
		Diuron	330-54-1
		Flufenacet	142459-58-3
		Isoproturon	34123-59-6
		Terbutryn	886-50-0
O-Others (7)	Antimycotic (1)	Carbendazim	10605-21-7
	Corrosion inhibitor (2)	Benzotriazole	95-14-7
		Tolyltriazole	29385-43-1
	Flame retardant (1)	Tris(2-chloroisopropyl)phosphate (TCPP)	115-96-8
	Fluorosurfactants (1)	Perfluorooctanesulfonic acid (PFOS)	1763-23-1
	Stimulants (1)	Caffeine	58-08-2
Sweeteners (1)	Sucralose	56038-13-2	

### 2.3. WWTP Characteristics

WWTP of Beringen Mersch (70000 PE)

11373 m<sup>3</sup>/d (average 2022)



## 2.4. Testing plan

Scenarios	Specifications	Hydraulic Load per irrigated surface (m <sup>3</sup> /m <sup>2</sup> d)	Hydraulic Load per irrigated volume of soil (m <sup>3</sup> /m <sup>3</sup> d)	Motivation
SCENARIO 1	Batch test	0.09*	426.9	0.1 m <sup>3</sup> /m <sup>2</sup> d EmiSûre/CoMinGreat surface hydraulic Load (45 to 90 cm dept)
SCENARIO 2	Continuos test	0.023	115.74*	110 m <sup>3</sup> /m <sup>3</sup> d EmiSûre/CoMinGreat surface hydraulic Load (45 to 90 cm dept)

## 3. Results

### 3.1. Relevance of micropollutants for the WWTP

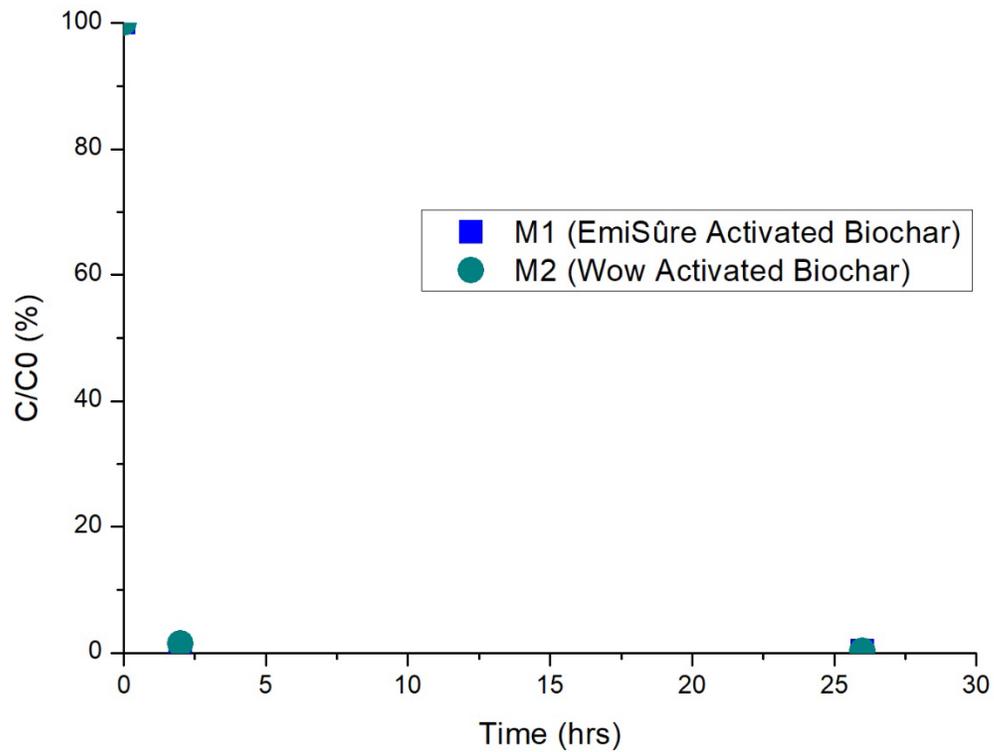
Results:

- 17 compounds out of 28 are relevant in the influent of the WWTP (>50 ng/L)

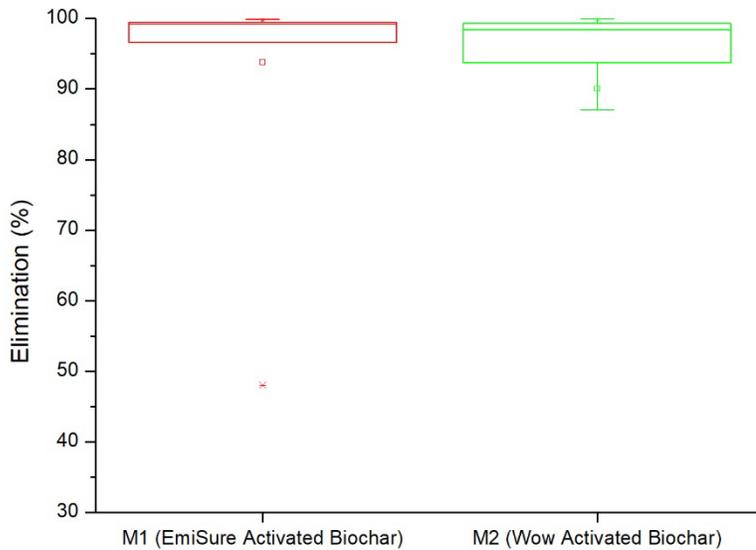
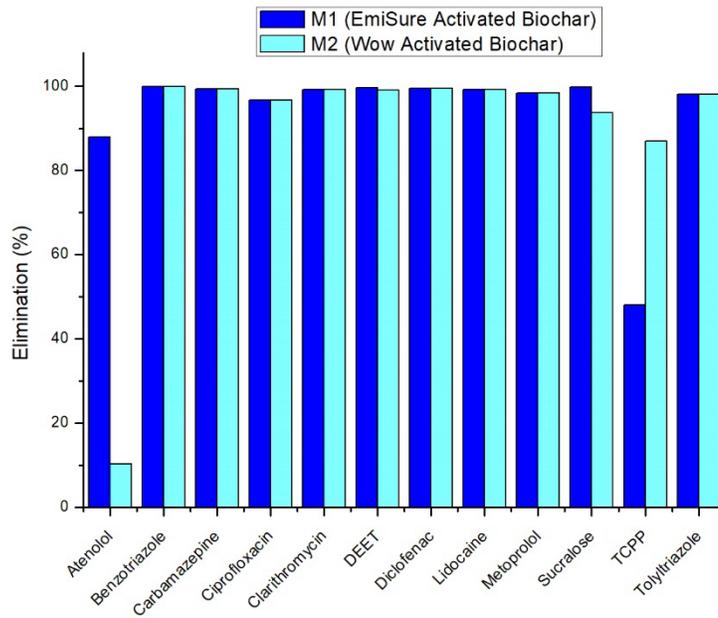
- 12 compounds out of 28 are relevant in the effluent of the WWTP (>50 ng/L)

### 3.2. Scenario 1

#### Experiments



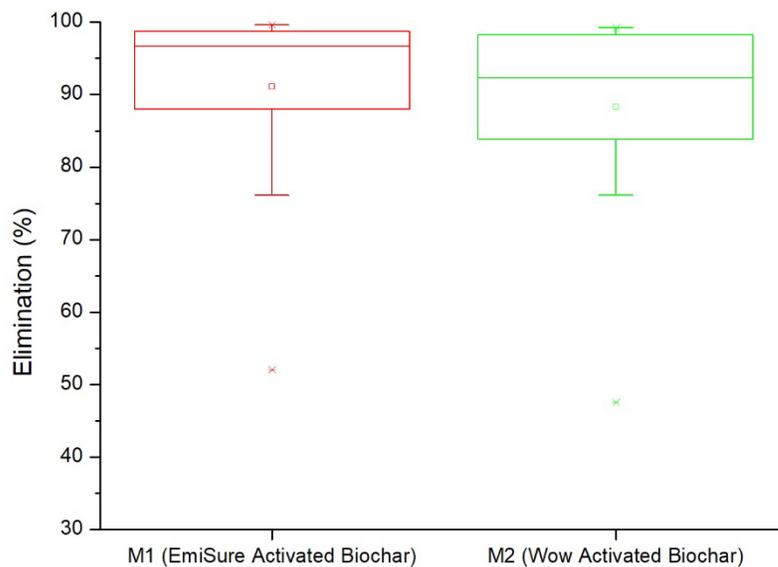
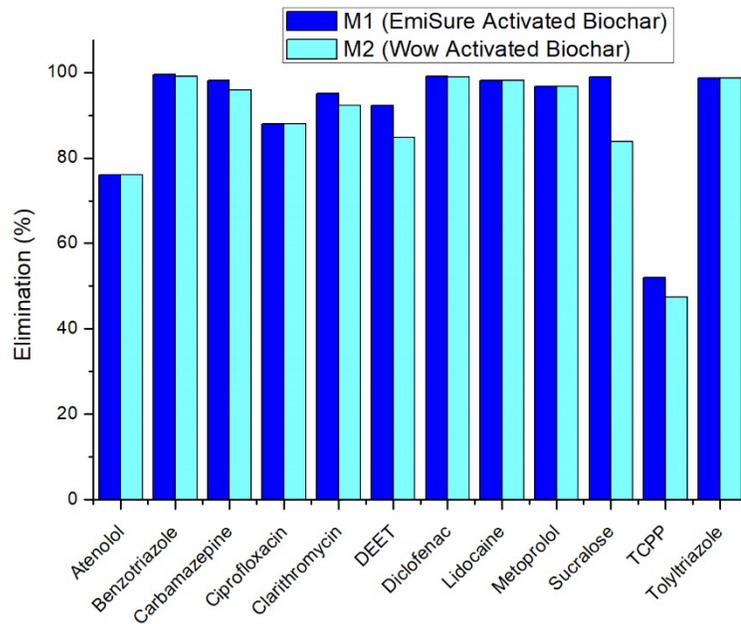
- Full elimination occurs already with the first flush, after 4 hrs from the watering (Example **Diclofenac**)



There is not a significant difference in performance between M1 (EmiSure Activated Biochar) and M2 (Wow Activated Biochar)

Average elimination (12 compounds)= 91.1% (M1) and 88.4% (M2)

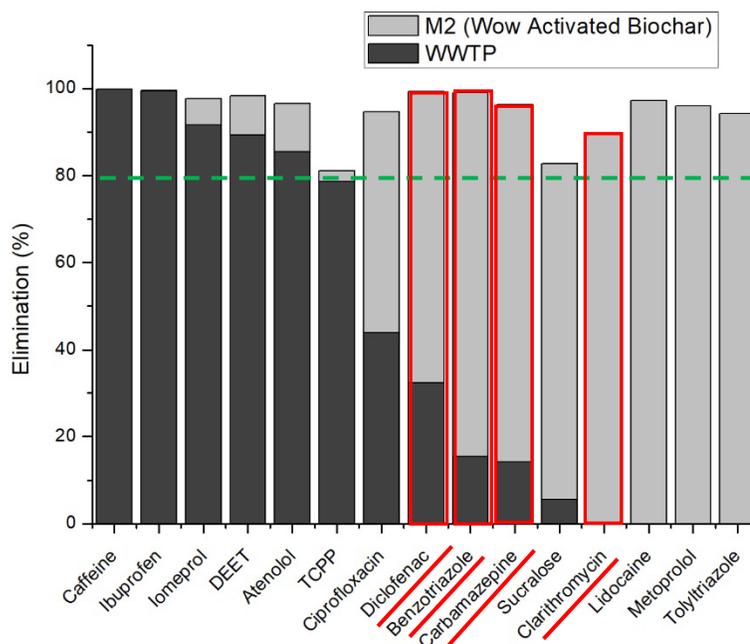
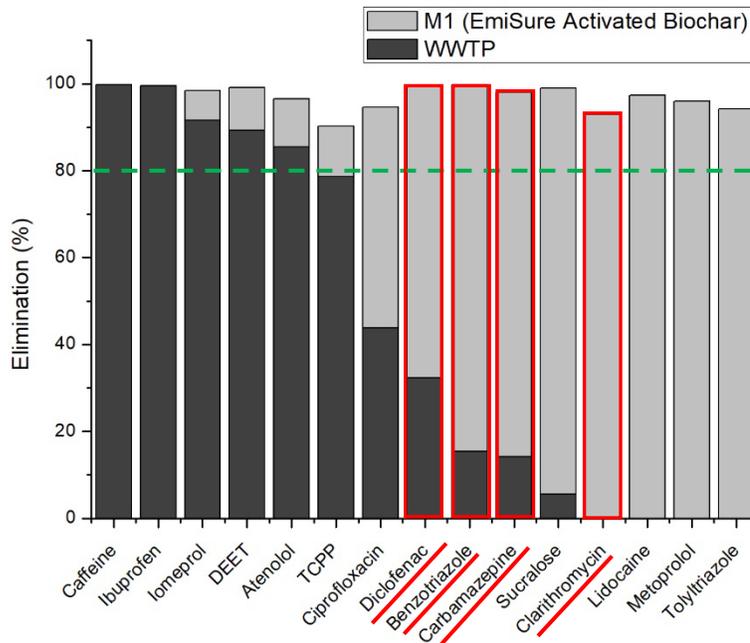
### 3.3 Scenario 2



There is not a significant difference in performance between M1 (EmiSure Activated Biochar) and M2 (Wow Activated Biochar)

Average elimination (12 compounds)= 91.1% (M1) and 88.4% (M2)

### 3.4 Implementing policy



Meeting the legislation restrictions with 80 % elimination for 4 mandatory compounds (Luxembourgish legislation)

#### **4. Conclusions**

- The Wow Activated Biochar from Cellulose proved to **be suitable** as admixture in CW for the removal of micropollutants (post-treatment step)
- The performance of Wow Activated Biochar from Cellulose is similar to those of previous Activated Biochar (produced from plants) with more than **80 % elimination** for most relevant micropollutants

#### **5. References**

**Project partners**



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**WWW.NWEUROPE.EU/WOW**